

SCPS Assembly Instructions

Inspect the piston and bore to ensure that there are no sharp edges, burrs or other metal features that could potentially damage one of the seal components. Also ensure that both the piston and bore are free of dirt and debris that may have a negative affect on seal performance. Repair and/or clean any areas that may be of concern.

☐ Apply a thin groove.

☐ Stretch the n groove. If neces energizer over t from nicks, burr made of a mater the potential to damage the piston or seal groove by gouging it with this tool. Ensure that the rubber energizer lies flat in the seal groove and is not twisted or bunched up.

Continued on other side

ASY003B

01/11/07

SKF

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PART#:

PS1800-84



QTY: 1

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CURE DATE:

BATCH#

SKU # 157781

