

SCPS Assembly Instructions

Inspect the piston and bore to ensure that there are no sharp edges, burrs or other metal features that could potentially damage one of the seal components. Also ensure that both the piston and bore are free of dirt and debris that may have a negative affect on seal performance. Repair and/or clean any areas that may be of concern.

☐ Apply a thin groove.

☐ Stretch the rubber energizer over the seal groove. If necessary, use the energizer over the seal groove from nicks, burrs or other metal features that could be made of a material that is softer than the piston material, as to reduce the potential to damage the piston or seal groove by gouging it with this tool. Ensure that the rubber energizer lies flat in the seal groove and is not twisted or bunched up.

Continued on other side

ASY003B

01/11/07

SKF

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SCP-3-05250
A-0525 P-2551
LOT NUMBER: 4636955
CURE DATE: 092007
SKF POLYSEAL
MADE IN THE USA



SKU # 157781

BATCH#

CURE DATE:

113090 07/23/07 BH H

QTY: 1



PS1800-84

PART#: